The documentation and process conversion measures necessary to comply with this revision shall be completed by 26 November 1994

INCH-POUND

MIL-S-19500/323E 26 August 1994 SUPERSEDING MIL-S-19500/323D 15 September 1993

MILITARY SPECIFICATION
SEMICONDUCTOR DEVICE, TRANSISTOR, PNP, SILICON, SWITCHING
TYPES 2N3250A, 2N3251A, JAN, JANTX, JANTXV, AND JANS

This specification is approved for use by all Departments and Agencies of the Department of Defense.

- 1. SCOPE
- 1.1 <u>Scope</u>. This specification covers the detail requirements for PNP silicon switching transistors. Four levels of product assurance are provided for each device type as specified in MIL-S-19500.
 - 1.2 Physical dimensions. See 3.3.
 - 1.3 Maximum ratings.

PT 1/ TA = +25°C	PT <u>2</u> / T _C = +25°C	Vсво 	 VCEO 	VEBO	I C	Topand TSTG	ReJA
ñ	i ñ	V dc	V dc	V dc	mA dc	<u>°c</u>	<u>°C/W</u>
0.36	1.2	60	60	5.0	200	-65 to +175	485.4

- 1/ Derate linearly 2.06 mW/°C above $T_A = +25$ °C.
- 2/ Derate linearly 6.90 mW/°C above $T_C = +25$ °C.
- 1.4 Primary electrical characteristics.

*	hFE1 VCE = 1.0 V dc IC = 0.1 mA dc		hFE3 1/ VCE= 1.0 V dc IC = 10 mA dc		hFE4 1/ VCE= 1.0 V dc IC = 50 mA dc		hfe f = 100 MHz VCE= 20 V dc IC = 10 mA dc	
Limits								
	Min	Max	Min	Max	Min	Max	Min	Max
2N3250A	40		50	150	15		2.5	9.0
2N3251A	80		100	300	30_		3.0	9.0

Beneficial comments (recommendations, additions, deletions) and any pertinent data which may be of use in improving this document should be addressed to: Commander, Defense Electronics Supply Center, ATTN: DESC-ELDT, 1507 Wilmington Pike, Dayton, OH 45444-5765 by using the Standardization Document Improvement Proposal (DD Form 1426) appearing at the end of this document or by letter.

AMSC N/A

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FSC 5961

Limits	r _b 'C _C VCE = 20 V dc I _C = 10 mA dc f = 31.8 MHz	VCE(SAT)1 IC = 10 mA dc IB = 1.0 mA dc	C_{obo} $V_{\text{CB}} = 10 \text{ V dc}$ $I_{\text{E}} = 0$ $100 \text{ kHz} \le f \le 1 \text{ MHz}$	ton IC = 10 mA dc I _B = 1.0 mA dc	t _{off} I _C = 10 m I _B = 1.0 r		N_F $V_{CE} = 5 \text{ V dc}$ $I_C = .1 \text{ mA dc}$ 1.1 mA dc 1.1 mA dc 1.2 mB 1.3 mB
Min	5	<u>V dc</u>	<u>pF</u>	<u>ns</u>	<u>ns</u>	<u>ns</u>	<u>dB</u>
Max	250	0.25	6	70	250	300	6

1/ Pulsed (see 4.5.1).

2. APPLICABLE DOCUMENTS

- 2.1 Government documents.
- 2.1.1 <u>Specifications, standards, and handbooks</u>. The following specifications, standards, and handbooks form a part of this document to the extent specified herein. Unless otherwise specified, the issues of these documents are those listed in the issue of the Department of Defense Index of Specifications and Standards (DODISS) and supplement thereto, cited in the solicitation (see 6.2).

SPECIFICATION

MILITARY

MIL-S-19500 - Semiconductor Devices, General Specification for.

STANDARD

MILITARY

MIL-STD-750 - Test Methods for Semiconductor Devices.

(Unless otherwise indicated, copies of federal and military specifications, standards, and handbooks are available from the Standardization Documents Order Desk, Building 4D, 700 Robbins Avenue, Philadelphia, PA 19111-5094.)

- 2.2 <u>Order of precedence</u>. In the event of a conflict between the text of this document and the references cited herein, the text of this document takes precedence. Nothing in this document, however, supersedes applicable laws and regulations unless a specific exemption has been obtained.
 - 3. REQUIREMENTS
- 3.1 <u>Associated detail specification</u>. The individual item requirements shall be in accordance with MIL-S-19500, and as specified herein.
- 3.2 Abbreviations, symbols, and definitions. Abbreviations, symbols, and definitions used herein shall be as specified in MIL-S-19500.
- I_{BEX} --- Base cutoff current (dc) with specified circuit between the collector and emitter.
- 3.3 <u>Design, construction, and physical dimensions</u>. The design, construction, and physical dimensions shall be as specified in MIL-S-19500, appendix F, figure 9.
- 3.3.1 <u>Lead finish</u>. Lead finish shall be solderable in accordance with MIL-S-19500. Where a choice of lead finish is desired, it shall be specified in the acquisition document (see 6.2).

- 3.4 <u>Marking</u>. Marking shall be in accordance with MIL-S-19500. At the option of the manufacturer, the following marking may be omitted from the body of the transistor:
 - a. Country of origin.
 - b. Manufacturers identification.
 - 4. QUALITY ASSURANCE PROVISIONS
- 4.1 <u>Sampling and inspection</u>. Sampling and inspection shall be in accordance with MIL-S-19500, and as specified herein.
 - 4.2 Qualification inspection. Qualification inspection shall be in accordance with MIL-S-19500.
- 4.3 <u>Screening (JANS, JANTX, and JANTXV levels)</u>. Screening shall be in accordance with table II of MIL-S-19500, and as specified herein. The following measurements shall be made in accordance with table I herein. Devices that exceed the limits of table I herein shall not be acceptable.

 Screen (see table II of MIL-S-19500)	 Measurement					
	JANS Level	JANTX and JANTXV levels				
9	hFE3,ICBO	Not applicable				
11	ICBO;hFE3;AICBO= 100 percent of initial value or 5 nA dc, whichever is greater; AhFE3= 25 percent change from initial value.	Icgoand hfE3				
12	See 4.3.1	See 4.3.1				
13	Subgroups 2 and 3 of table I herein; \$ICBO= 100 percent of initial value or 5 nA dc, whichever is greater; \$\Delta\text{hfE}_3= 25 percent change from initial value.	Subgroup 2 of table I herein; \$\Delta\colon \text{ICBO} = 100 percent of initial value or 5 nA dc, whichever is greater; \$\Delta\colon \colon \colon \text{E} = 25 percent of change from initial value.				

4.3.1 <u>Power burn-in conditions</u>. Power burn-in conditions are as follows: $T_A = Room$ ambient as defined in 4.5 of MIL-STD-750; $V_{CB} = 25 \text{ V}$ dc (10 V dc for JANS); $P_T = 360 \text{ mW}$.

NOTE: No heat sink or forced air cooling on the devices shall be permitted.

- 4.4 Quality conformance inspection. Quality conformance inspection shall be in accordance with MIL-S-19500.
- 4.4.1 <u>Group A inspection</u>. Group A inspection shall be conducted in accordance with MIL-S-19500 and table I herein.
- 4.4.2 <u>Group B inspection</u>. Group B inspection shall be conducted in accordance with the conditions specified for subgroup testing in IVa (JANS) and table IVb (JAN, JANTX, and JANTXV) of MIL-S-19500, and as follows. Electrical measurements (end-points) and delta requirements shall be in accordance with the applicable steps and footnotes of table II herein.

4.4.2.1 Group 8 inspection, table IVa (JANS) of MIL-S-19500.

Subgroup	Method	Condition
84	1037	$V_{CB}=10~V$ dc; $P_T=360~mW$ at $T_A=+25^{\circ}C~\pm 3^{\circ}C$; $t_{ON}=t_{Off}=3~minutes$ minimum for 2,000 cycles. No heat sink or forced-air cooling on devices shall be permitted.
85	1027	$V_{CB}=10$ V dc; $T_A=+125^{\circ}\text{C}$ $\pm25^{\circ}\text{C}$ for 96 hours, PT = 360 mW at $T_A=+100^{\circ}\text{C}$ or adjusted as required according to the chosen T_A to give an average $T_J=+275^{\circ}\text{C}$.
В6	3131	See 4.5.3.

4.4.2.2 Group B inspection, table IVb (JANTX and JANTXV) of MIL-S-19500.

Subgroup	Method	Condition
B3	1027	1,000 hrs at $V_{CB} \ge 10$ V dc; $P_T = 360$ mW at $T_A = +30^{\circ}$ C $\pm 5^{\circ}$ C. No heat sink or forced-air cooling on the devices shall be permitted.
B3	2037	Test condition A.
в5	3131	See 4.5.3 (Applies to qualification of new product only).

4.4.3 <u>Group C inspection</u>. Group C inspection shall be conducted in accordance with the conditions specified for subgroup testing in table V of MIL-S-19500, and as follows. Electrical measurements (end-points) and delta requirements shall be in accordance with the applicable steps and footnotes of table II herein.

Subgroup	Method	Condition
c2	2036	Test condition E.
C6	1026	$V_{CB} \ge 10$ V dc, $P_T = 360$ mW at $T_A = +30^{\circ}\text{C} \pm 5^{\circ}\text{C}$. No heat sink or forced-air cooling on device shall be permitted.

- 4.5 <u>Method of inspection</u>. Methods of inspection shall be as specified in the appropriate tables and as follows.
- 4.5.1 <u>Pulse measurements</u>. Conditions for pulse measurement shall be as specified in section 4 of MIL-STD-750.
- 4.5.2 <u>Collector base time constant</u>. This parameter may be determined by applying an rf signal voltage of 1.0 volt (rms) across the collector-base terminals, and measuring the ac voltage drop (V_{eb}) with a high impedance rf voltmeter across the emitter-base terminals.
 - With f = 31.8 MHz used for the 1.0 V signal, the following computation applies; $r_b^{+}C_c(ps) = 5 \times V_{eb}$ (millivolts), see figure 3.

TABLE I. Group A inspection.

Inspection 1/	<u> </u>	MIL-STD-750	Symbol	Limit		Unit	
-	Method	Conditions		Min	Max	ļ	
Subgroup 1							
Visual and mechanical examination	2071						
Subgroup 2							
Breakdown voltage collector – base	3001	Bias condition D; IC = 10 μA dc	V(BR)CBO	60		V dc	
Breakdown voltage emitter – base	3026	Bias condition D; IE = 10 μA dc	V(BR)EBO	5		V dc	
Breakdown voltage collector – emitter	3011	Bias condition 0; IC = 10 mA dc; pulsed (see 4.5.1)	V(BR)CEO	60		V dc	
Collector - base cutoff current	3036	Bias condition D; VCB= 40 V dc	Ісво		20	nA dc	
Callector – emitter cutoff current	3041	Bias condition A; VCE= 40 V dc; VBE= 3.0 V dc	ICEX1		20	nA dc	
Base cutoff current	3041	Bias condition A; VCE= 40 V dc; VBE= -3.0 V dc	IBEX		50	nA dc	
Forward-current transfer ratio 2N3250A 2N3251A	3076	VCE= 1.0 V dc; IC = 0.1 mA dc	hFE1	40 80			
Forward-current transfer ratio 2N3250A 2N3251A	3076	VCE = 1.0 V dc; IC = 1.0 mA dc	hFE2	45 90			
Forward-current transfer ratio	3076	V _{CE} = 1.0 V dc; I _C = 10 mA dc;	hFE3				
2N3250A 2N3251A		pulsed (see 4.5.1)		50 100	150 300		
Forward-current transfer ratio	3076	 VCE = 1.0 V dc; IC = 50 mA dc; pulsed (see 4.5.1)	hFE4				
2N3250A 2N3251A			ļ	15 30			
Current gain linearity		 hfe3- hfe1 x 100 hfe3	hFE				
2N3250A 2N3251A	İ				40 30	percen	

See footnote at end of table.

TABLE I. Group A inspection - Continued.

Inspection 1/		MIL-STD-750	Symbol	Limit		Unit	
· <u>-</u>	Method	Conditions		Min	Max		
<u>Subgroup 2</u> - Continued.			i 				
Collector - emitter saturated voltage	3071	Ic = 10 mA dc; IB = 1.0 mA dc	VCE(sat)1		0.25	V dc	
Collector - emitter saturated voltage	3071	Ic = 50 mA dc; IB = 5.0 mA dc; pulsed (see 4.5.1)	VCE(sat)2		0.50	V dc	
Base - emitter saturated voltage	3066	Test condition A; Ic = 10 mA dc; IB = 1.0 mA dc	VBE(sat)1	0.60	0.90	V dc	
Base - emitter saturated voltage	3066	Test condition A; IC = 50 mA dc; IB = 5.0 mA dc; pulsed (see 4.5.1)	VBE(sat)2		1.20	V dc	
Subgroup 3		ĺ					
High-temperature operation:		TA = +150°C				 	
Collector - emitter cutoff current	3041	Bias condition A; VCE= 40 V dc; VBE= 3.0 V dc	ICEX2	 	20	μA dc	
Low-temperature operation:		T _A = -55°C			<u> </u> 		
Forward-current transfer ratio 2N3250A 2N3251A	3076	VCE= 1.0 V dc; IC = 1.0 mA dc	hFE5	20 40		 	
Subgroup 4						1	
Small-signal short-circuit forward-current transfer ratio	3206	 V _{CE} = 10 V dc; I _C = 1 mA dc; f = 1 kHz	hfe				
2N3250A 2N3251A				50 100	200 400		
Magnitude of common emitter small-signal short-circuit forward- current transfer ratio	3306	VCE = 20 V dc; IC = 10 mA dc; f = 100 MHz	hfe				
2N3250A 2N3251A			!	3.0	9.0 9.0		
Open circuit output capacitance	3236	V _{CB} = 10 V dc; I _E = 0	Copo		6	pF	

See footnote at end of table.

TABLE I. Group A inspection - Continued.

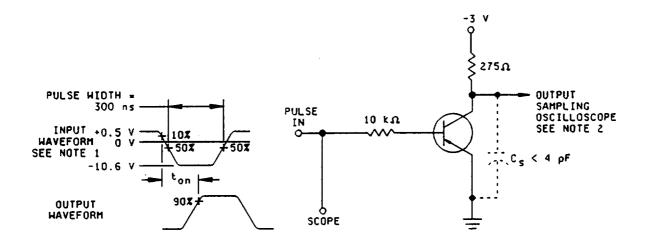
Inspection 1/	ļ	MIL-STD-750	Symbol	Limit		Unit
	Method	Conditions		Min	Max	
Subgroup 4 - Continued.						
Input capacitance (output open-circuited)	3240	VEB= 1.0 V dc; Ic = 0; 100 kHz ≤ f ≤ 1 MHz	Cibo		8	pf
Collector - base time constant		VCE= 20 V dc; IC = 10 mA dc; If = 31.8 MHz; (see 4.5.2 and figure 3)	rb'Cc	5	250	ps
Noise figure	3246	VCE = 5.0 V dc; IC = 100 μA dc; Rg = 1 kΩ; f = 100 Hz	NF		6	dB
Pulse response:						
On time	3251	Test condition A; VBE= 0.5 V dc; Ic = 10 mA dc; IB1= 1.0 mA dc; (see figure 1)	ton		70	ns
Off time	3251	Test condition A; IC = 10 mA dc; IB1= IB2= 1.0 mA dc; (see figure 2)	toff			
2N3250A 2N3251A					250 300	ns ns
Small-signal open circuit reverse-voltage transfer ratio 2N3250A 2N3251A	3211	VCE = 10 V dc; IC = 1.0 mA dc f = 1 kHz	hre		 10	x 10 ⁻⁴ x 10 ⁻⁴
Small-signal short circuit input impedance	3201	 VCE= 10 V dc; IC = 1.0 mA dc; f = 1 kHz	hie			
2N3250A 2N3251A		- 1 KM2		1 2	6	kΩ kΩ
Small-signal open circuit output admittance	3216	 VCE = 10 V dc; IC = 1.0 mA dc f = 1 kHz	hoe			
2N3250A 2N3251A		- KN4 		10	40 60	μπhos μπhos

^{1/} For sampling plan, see MIL-S-19500.

TABLE II. Groups 8 and C electrical measurements. 1/2/3/

Step	Inspection	<u> </u>	MIL-STD-750		Limits		⊥ Unit
		Method	Conditions		Min	Max	<u> </u>
1.	Collector - base cutoff current	3036	Bias condition D; VCB= 40 V dc	ICBO		20	nA dc
2.	Collector - base cutoff current	3036	Bias condition D; VCB= 40 V dc	ICBO		40	nA dc
3.	Forward-current transfer ratio 2N3250A 2N3251A	3076	VcE= 1.0 V dc; Ic = 10 mA dc; pulsed (see 4.5.1)	hFE3	50 100	150	
4.	Collector - emitter voltage (saturated)	3071	Ic = 50 mA dc; IB = 5.0 mA dc	VCE(sat)2		0.5	V dc
5.	 Forward-current transfer ratio	3076	V _{CE} = 1.0 V dc; I _C = 10 mA dc; pulsed (see 4.5.1)	∆hfE3			de from
6.	Collector - base cutoff current	3036	Bias condition D; VCB= 40 V dc	ΔICBO	100 percent of initial value or 5 nA dc, whichever is greater.		;,
7.	 Collector - emitter voltage (saturated)	3071	Ic = 50 mA dc; IB = 5.0 mA dc	 ΔVCE(sat)2 		 c change value.	from

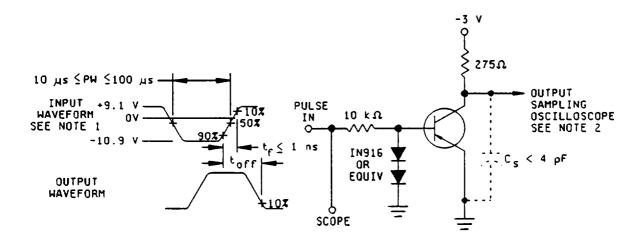
- $\underline{1}/$ The electrical measurements for table IVa (JANS) of MIL-S-19500 are as follows:
 - a. Subgroup 3, see table II herein, steps 1, 3, and 4.
 - b. Subgroup 4, see table II herein, steps 1, 3, 4, and 7.
 - c. Subgroup 5, see table II herein, steps 1, 3, 4, 5, 6, and 7.
- 2/ The electrical measurements for table IVb (JAN, JANTX, and JANTXV) of MIL-S-19500 are as follows:
 - a. Subgroup 2, see table II herein, steps 1 and 3.
 - b. Subgroups 3 and 6, see table II herein, steps 2 and 5.
- $\underline{3}/$ The electrical measurements for table V of MIL-S-19500 are as follows:
 - a. Subgroups 2 and 3, table II herein, steps 1 and 3.
 - b. Subgroup o, see table II herein, steps 1, 3, 4, 5, and 6 (for JANS) and 2 and 5 (for JAN, JANIX, and JANTXV).



NOTES:

- 1. The rise time (t_r) of the applied pulse shall be ≤ 1.0 ns, duty cycle ≤ 2 percent, and the generator source Z shall be 50α .
- 2. Sampling oscilloscope: $Z_{IN} \ge 100 \text{ kg}$; rise time $(t_r) \le .1 \text{ ns}$.

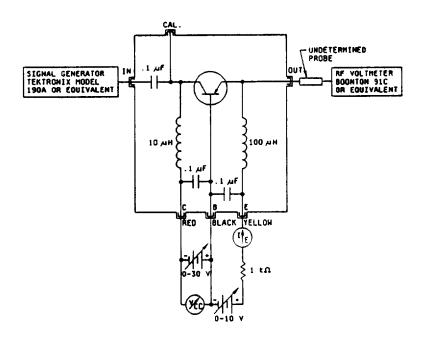
FIGURE 1. Delay and rise time, test circuit.



NOTES:

- 1. The rise time (t_{Γ}) of the applied pulse shall be \leq 1.0 ns, duty cycle \leq 2 percent, and the generator source Z shall be 50_{Ω} .
- 2. Sampling oscilloscope: $ZIN \ge 100 \text{ k}\Omega$; rise time $(t_r) \le .1 \text{ ns}$.

FIGURE 2. Storage and fall time, test circuit.



Procedure:

- 1. Set signal generator to 31.8 MHz and connect to "IN" connector on test jig.

 2. Connect low voltage dc power supplies as shown. A 1 $K\Omega$ resistor should be placed in series with the emitter power supply to prevent damage to transistors being tested.
- 3. Set collector supply for VCE = -20 V dc, and emitter supply for IC = -10 mA.
- 4. Connect RF voltmeter with unterminated probe adapter to "CAL" connector on test jig. Adjust signal generator until RF voltage is 1 volt (NOTE: Decade switching of voltmeter should be accurate from 1 mV to 3 volts. If not, input voltage may be set using voltage dividers, utilizing lower scales of the RF voltmeter. If this is done, the voltage dividers should be left in place when the voltmeter is removed, as they constitute a load on the input of the circuit.)
- 5. Remove RF voltmeter from "CAL" connector and connect to "OUT" connector. Meter will now read rb'Cc as follows:

Meter range full scale	rb'C _C range						
.003 volts	10 to 30 ps						
.01 volts	30 to 100 ps						
.03 volts	100 to 300 ps						
1 volt	150 to 500 ps						

FIGURE 3. Collector-base time constant test circuit (an equivalent circuit may be used).

- 4.5.3 <u>Thermal resistance</u>. Thermal resistance measurements shall be conducted in accordance with test method 3131 of MIL-STD-750. The following details shall apply:
 - a. Minimum collector magnitude shall be 36 mA dc.
 - b. Collector to emitter voltage magnitude shall be 10 V dc.
 - c. Reference point temperature shall be $+25^{\circ}$ C \leq TR \leq $+35^{\circ}$ C. The chosen reference temperature shall be recorded before the test is started.
 - d. Maximum R_{OJA}limit shall be 485.4°C/W.
 - 5. PACKAGING
 - 5.1 Packaging requirements. The requirements for packaging shall be in accordance with MIL-S-19500.
 - 6. NOTES

(This section contains information of a general or explanatory nature that may be helpful, but is not mandatory.)

- 6.1 Notes. The notes specified in MIL-S-19500 are applicable to this specification.
- 6.2 Acquisition requirements. Acquisition documents should specify the following:
 - a. Issue of DODISS to be cited in the solicitation and, if required, the specific issue of individual documents referenced (see 2.1).
 - b. Lead finish as specified (see 3.3.1).
 - c. Type designation and product assurance level.
- 6.3 <u>Changes from previous issue</u>. Marginal notations are not used in this revision to identify changes with respect to the previous issue due to the extensiveness of the changes.

CONCLUDING MATERIAL

Custodians:

Army - ER Navy - EC Air Force - 17 NASA - NA Preparing activity: DLA - ES

(Project 5961-1699)

Review activities:

Army - AR, AV, MI, SM Navy - AS, CG, MC Air Force - 13, 19, 85, 99

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